

PWR2 ROCK SOLID

Marking tool, fork guided.



Resilient marking tool



Marking wheel with segments Marking wheel with solid engraving

Field of application:

- Marking on periphery.
- Marking in grooves.
- Marking on hexagonal surfaces (only by means of C or Y axis)
- Straight marking on front faces (only engraved from solid).
- Marking range starting from Ø5mm.

Types of machines:

- Suitable for all conventional and CNC controlled lathes.
- Cam controlled automatic lathes.
- Multispindle automatic lathes.

Properties:

- Marking system with return spring.
- Independent of workpiece diameter.
- Marking directly on a corner (collar) to a limited extent only.
- Marking behind a collar or in a groove to a limited extent only.

Tool:

- Special surface hardening allows for increased wear resistance of tool.
- Swing (center height) integrated in tool.

Marking wheels engraved from solid:

- Marking wheel dia-30mm, HSS, 4/401511-12. Max. type height 14mm (depending on material).
- Marking wheel dia-35mm, HSS, 4/402435. Max. type height 14mm (depending on material).
- Additional special marking wheels available on request.

Marking wheels for exchangeable segments:

- Marking wheels 4/401866R and 4/401866L for segments dia. 30mm. Max. type height 4mm.
- Marking wheels 4/402405R and 4/402405L for segments dia. 35mm. Max. type height 4mm.
- Additional special marking wheels for exchangeable segments available on request.

TOOL VARIANTS

Tool	Tool type	Execution	Shank size
PWR2-R-1616	PWR2	Right	16 x 16mm
PWR2-L-1616	PWR2	Left	16 x 16mm
PWR2-R-2020	PWR2	Right	20 x 20mm
PWR2-L-2020	PWR2	Left	20 x 20mm
PWR2-R-2525	PWR2	Right	25 x 25mm
PWR2-L-2525	PWR2	Left	25 x 25mm

ITEM NUMBER SYSTEMATICS

PWR2-R-2020	PWR2	-->	Tool type
	R	-->	Right execution
	2020	-->	Shank size 20 x 20mm

DIMENSION

